

Panel on Innovations and Advances in Nuclear Technologies

The Status of HTR-PM, a 200MWe High Temperature Gas-cooled Reactor demonstration plant constructed in China

ZHANG/Zuoyi

Chief Scientist, HTR-PM project

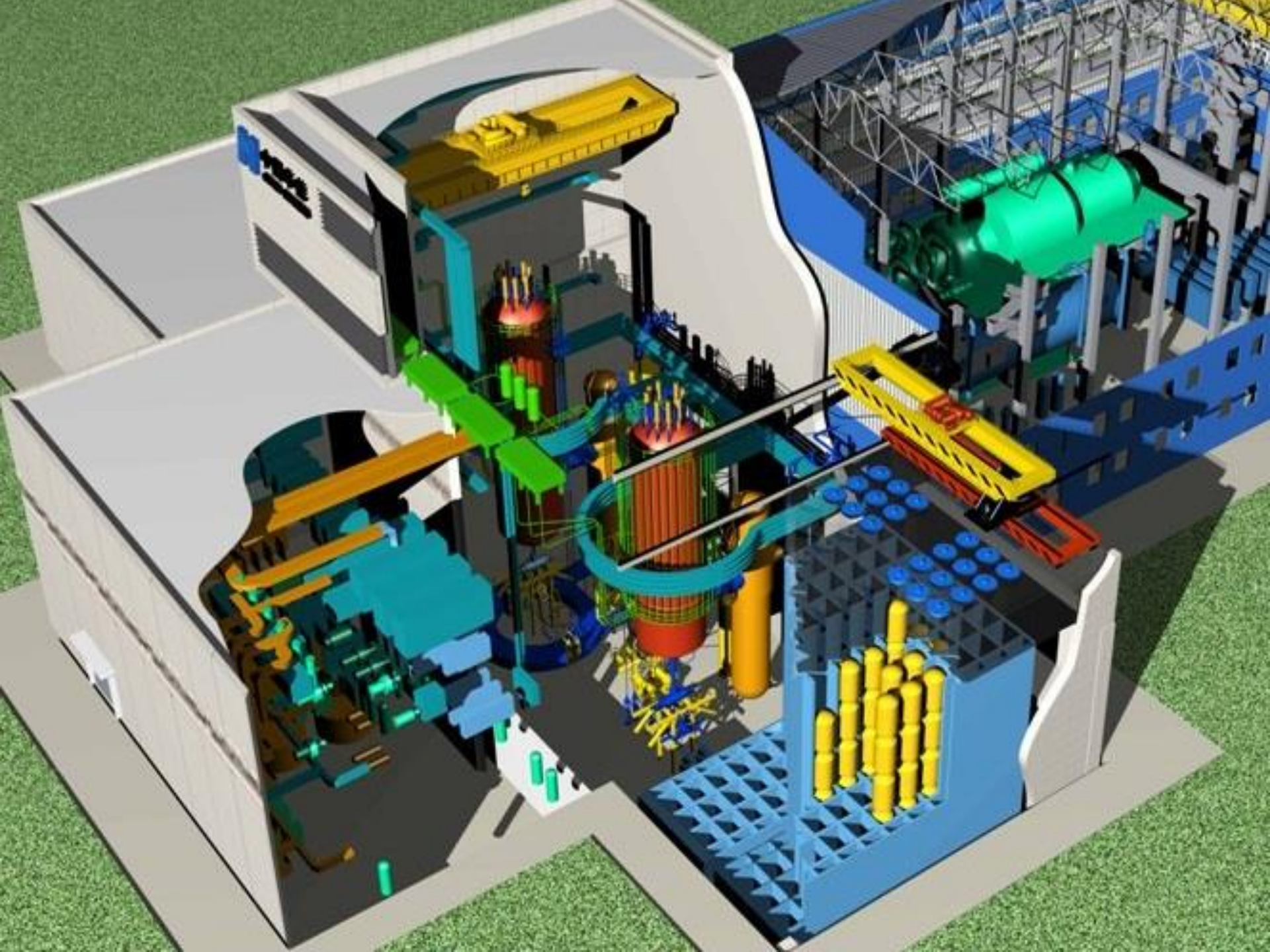
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International Ministerial Conference on Nuclear Power in the 21st Century

Abu Dhabi, 30 October to 1 November 2017

1, Construction

- 2012/12/09 : FCD
- 2015/06/30 : Reactor plant
- 2015/12 : Full scope simulator
- 2016/03/20 : 1st RPV installed
- 2016/08 : Start fuel production
- 2016/09 : 2nd RPV installed
- 2016/10 : Reverse transmission power
- 2017/10 : 1st reactor module installed





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2, Demonstration Test

- Control Rods Driving Mechanism, **finished**
- Small Sphere Absorption System, **finished**
- Control Room, **finished**
- Helium Circulator, **finished**
- Spent fuel canister, **finished**
- Fuel Handling System, **finished**
- Steam Generator, **finished**

Full Scale Fuel Handling System Test, 500 hours automatic operation , 7MPa helium hot condition, finished



Steam Generator tests was finished, 1/19, Primary Loop 10MWt 7.0MPa 250/750°C Helium, Secondary Loop 13.25MPa 205/570°C Steam



3, Fuel

- INET demo production facility, 100000/Year, 2010/10
- Irradiation test of fuels, Petten, The Netherland,
 - From 2012/09/08/ to 2014/12/30 ,
 - 351↑efpd ,
- Commercial fuel plant, 300000/Year, Baotou, CNEC fuel plant
 - 2013/03/ started construction
 - 2016/03/ finished plant installation and commission
 - 2016/08/ started production
 - 2017/07/ 200000 fuels have been produced



4, Components

- Reactor Pressure Vessels, on site
- Metallic reactor internals, on site
- Full Scope Simulator, on site
- Distributed Control System, on site
- Reactor Protection System, on site
- Control Rods Driving Mechanisms, on site
- Small Sphere Absorption Systems, on site
- Helium Circulators, in schedule
- Fuel Handling System, on site
- Steam Generator, in final installation



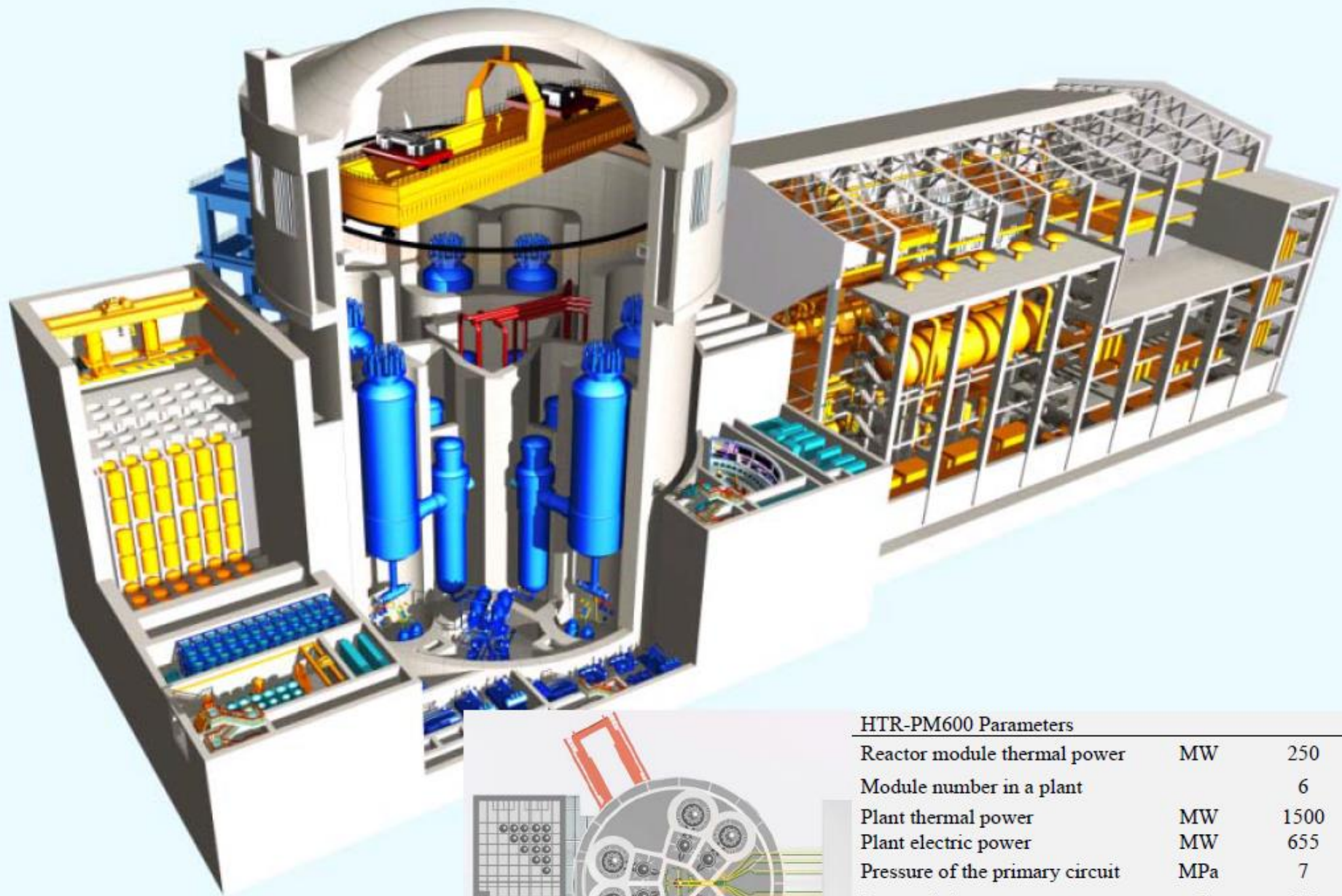
5, Remarks

Role of HTR-PM in China

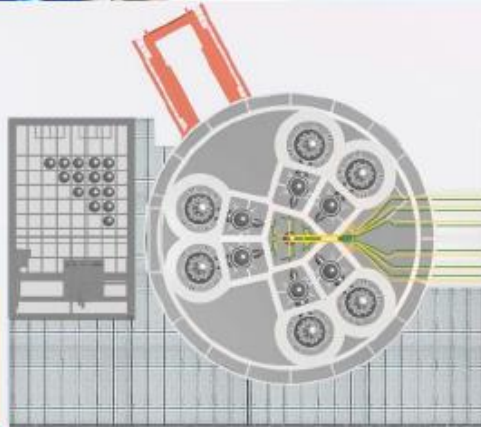
- **Supplement to PWRs**, Especially to replace Coal-fired Power Plant in population dense region
- **Co-generation** of steam and electricity, Hydrogen production
- **Technology Innovation**

HTR-PM600

- **6 reactor modules connect to one steam turbine,**
 - the same safety features,
 - the same major components,
 - the same parameters,comparing with HTR-PM demonstration plant;
- **the same site footprint and the same reactor plant volume comparing with the same size PWRs.**



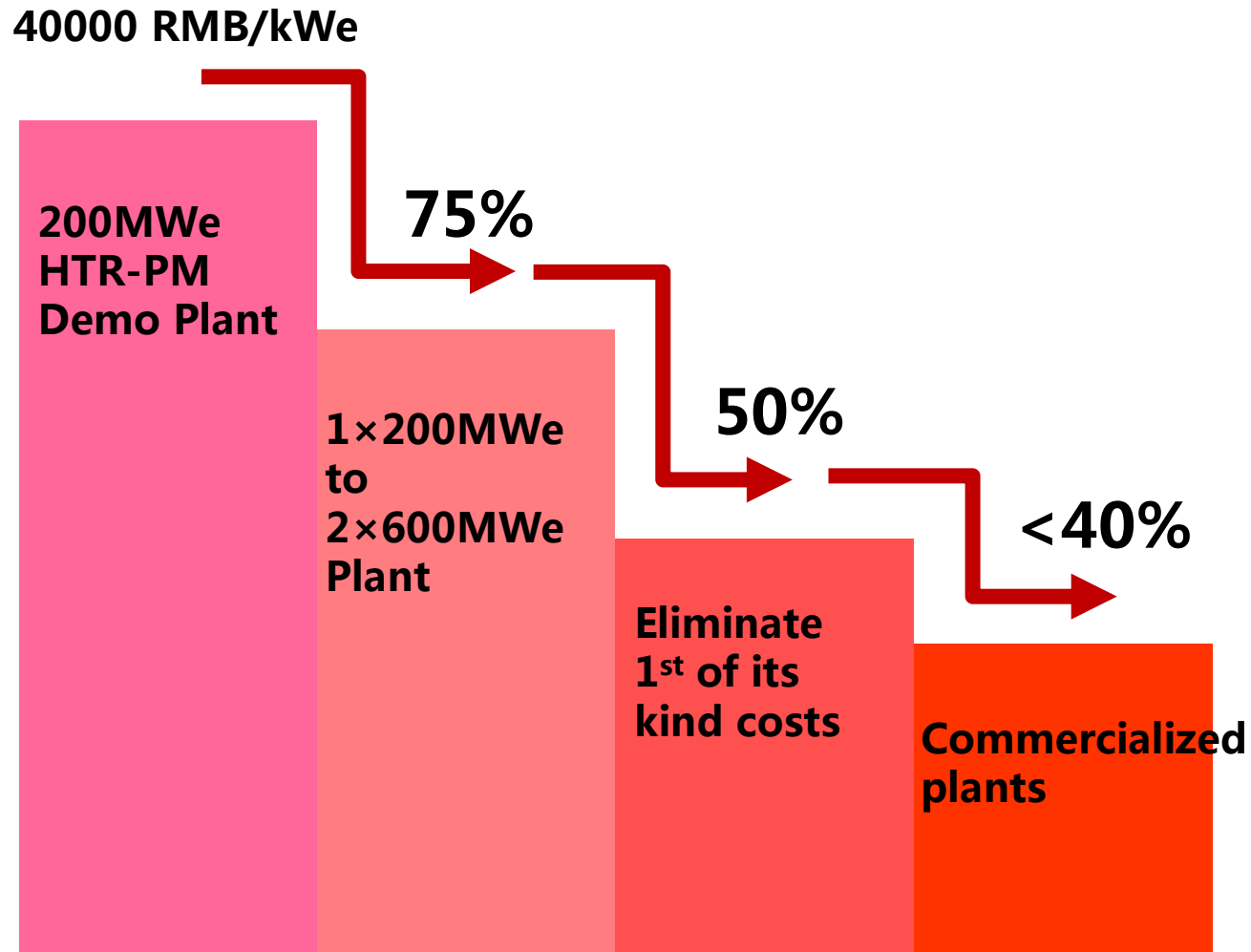
HTR-PM600



HTR-PM600 Parameters

Reactor module thermal power	MW	250
Module number in a plant		6
Plant thermal power	MW	1500
Plant electric power	MW	655
Pressure of the primary circuit	MPa	7
Reactor inlet temperature	°C	250
Reactor outlet temperature	°C	750
Feed water temperature	°C	205
Steam temperature	°C	566
Steam pressure	MPa	13.24

Reduce Costs



HTR-PM will provide:

- **Proven Technology and Budget;** the world first 200MWe pebble-bed modular high temperature gas-cooled reactor demonstration plant(HTR-PM) is under construction in China.
- **Generation IV Safety;** eliminate off-site emergency response through a **Meltdown-Proof** Reactor. It is **Gen-IV+SMR**.
- **Huge Market Potential;** provide 200, 600MWe high efficiency power plant and co-generate steam up to 560°C.